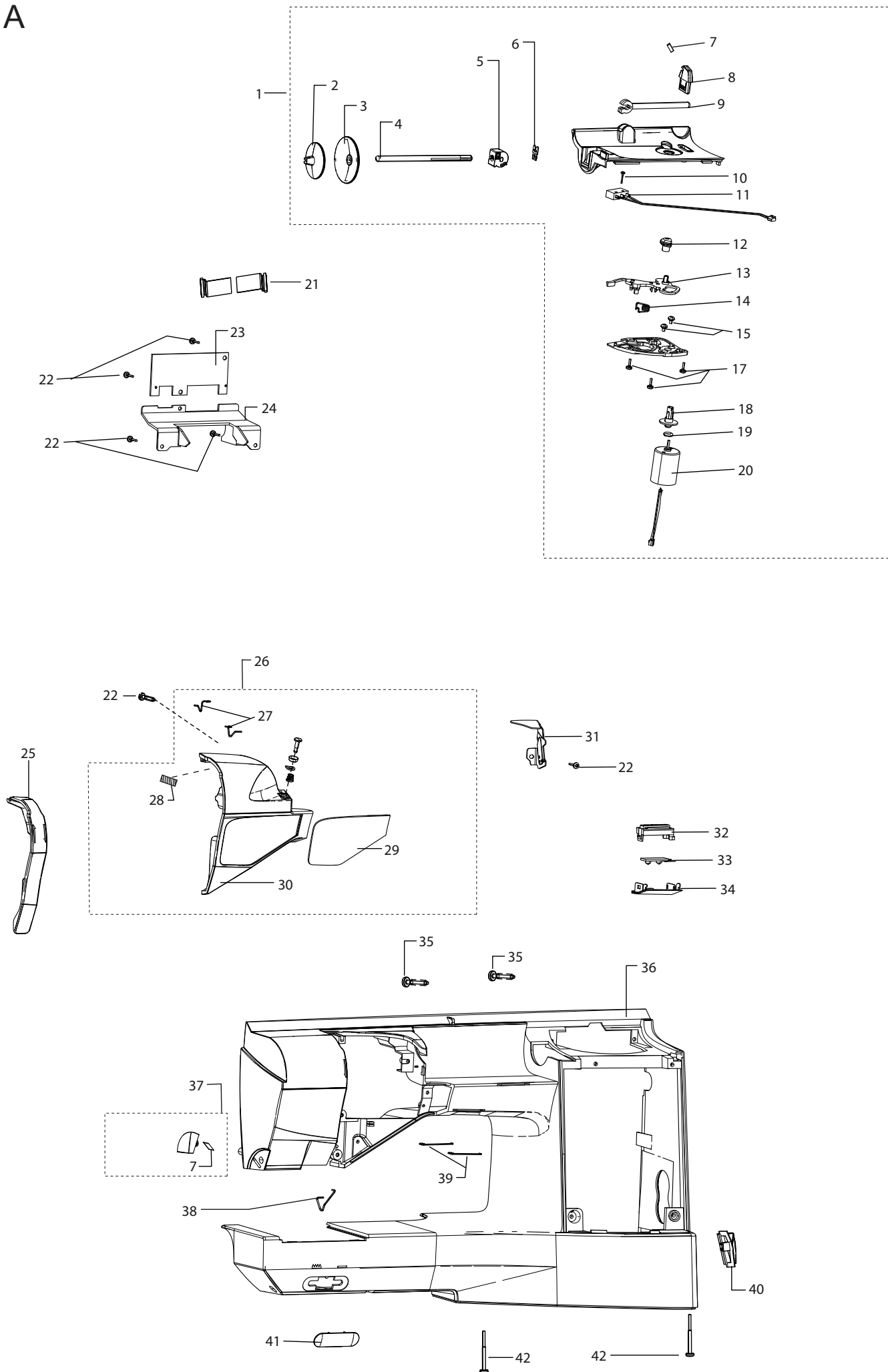


# Parts list

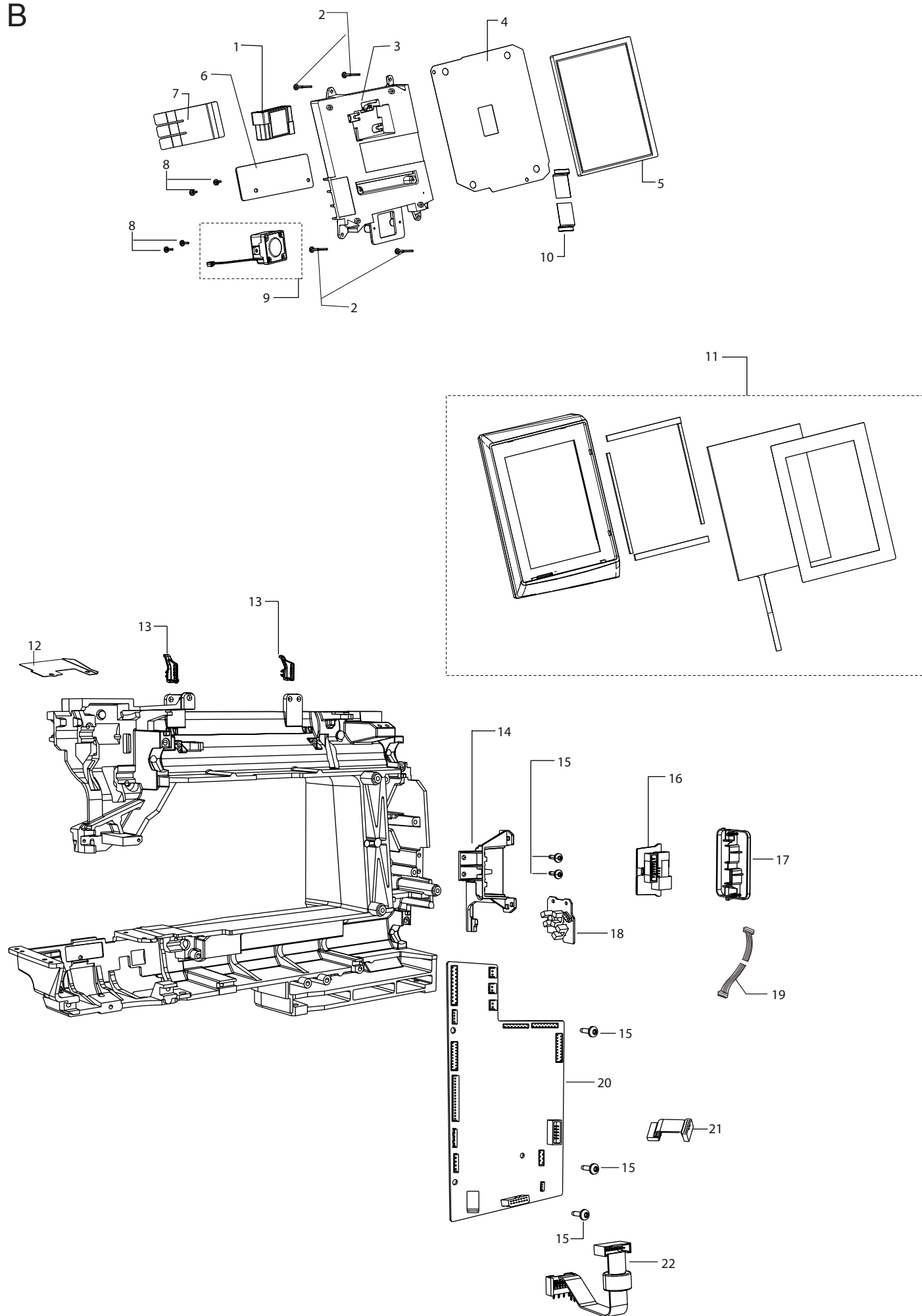
*Designer Ruby* Royale™

A



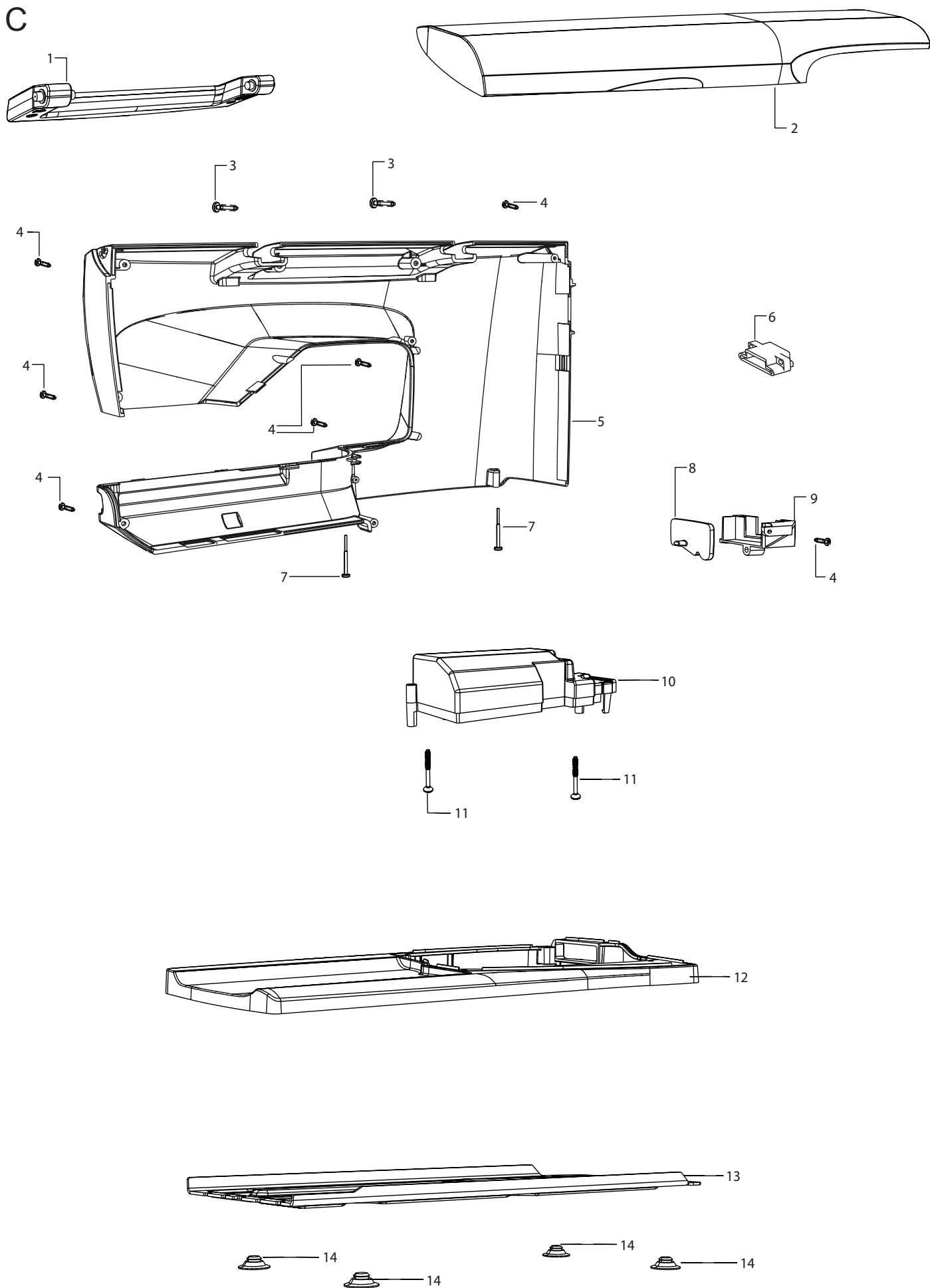
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|----|-----------|-----------------------------------|
| 1  | 413167501 | COVER,BOBBIN WIND W. MOTOR        |
| 2  | 413051602 | SPOOL HOLDER 35 MM                |
| 3  | 413051603 | SPOOL HOLDER 45MM                 |
| 4  | 412521001 | REEL PIN                          |
| 5  | 412960301 | GUIDE, REEL PIN                   |
| 6  | 413060201 | THREAD GUIDE                      |
| 7  | 412423701 | THREAD CUTTER                     |
| 8  | 413022501 | COVER THREAD KNIFE CPL WIN. AV.   |
| 9  | 412960401 | THREAD REEL PIN                   |
| 10 | 411966821 | SCREW PT 18*10 FZB TORX           |
| 11 | 413049103 | MICROSWITCH CPL.                  |
| 12 | 412345001 | ECCENTRIC WINDING STOP            |
| 13 | 413127401 | LEVER, WINDING STOP               |
| 14 | 412757701 | TORSION SPRING, WINDING STOP      |
| 15 | 412211401 | SCREW M3*4 TORX                   |
| 17 | 411966801 | SCREW PT 30*7,5 FZB TORX          |
| 18 | 413062101 | WINDING SHAFT                     |
| 19 | 412305502 | O-RING                            |
| 20 | 413093002 | BOBBIN WINDING MOTOR CPL.         |
| 21 | 412546920 | CABLE ASSEMBLY (20P)              |
| 22 | 411966803 | SCREW PT 30*12 FZB TORX           |
| 23 | 413338201 | CONNECTOR BOARD, PCB As.          |
| 24 | 413181001 | CABLE SHIELD                      |
| 25 | 413047602 | THREAD GUIDE                      |
| 26 | 412970014 | THREAD TENSION COVER CPL.         |
| 27 | 412981602 | THREAD GUIDE                      |
| 28 | 413233501 | BRUSH SEAL                        |
| 29 | 413313402 | KEYBOARD, SEWING HEAD RUBY ROYALE |
| 30 | 413124703 | THREAD TENSION COVER AHV          |
| 31 | 412981302 | THREAD GUIDE CPL.                 |
| 32 | 413208501 | LED HOLDER                        |
| 33 | 413271403 | LED UNIT                          |
| 34 | 413208601 | LED GLASS                         |
| 35 | 411966810 | SCREW PT 40*20 FZB TORX           |
| 36 | 413214303 | FRONT COVER                       |
| 37 | 413022001 | COVER THREAD KNIFE CPL. HV AV.    |
| 38 | 413335201 | THREAD SUPPORT                    |
| 39 | 412558001 | THREAD SUPPORT                    |
| 40 | 413212005 | STYLUS HOLDER                     |
| 41 | 411966812 | SCREW 40*40 FZB TORX              |

B



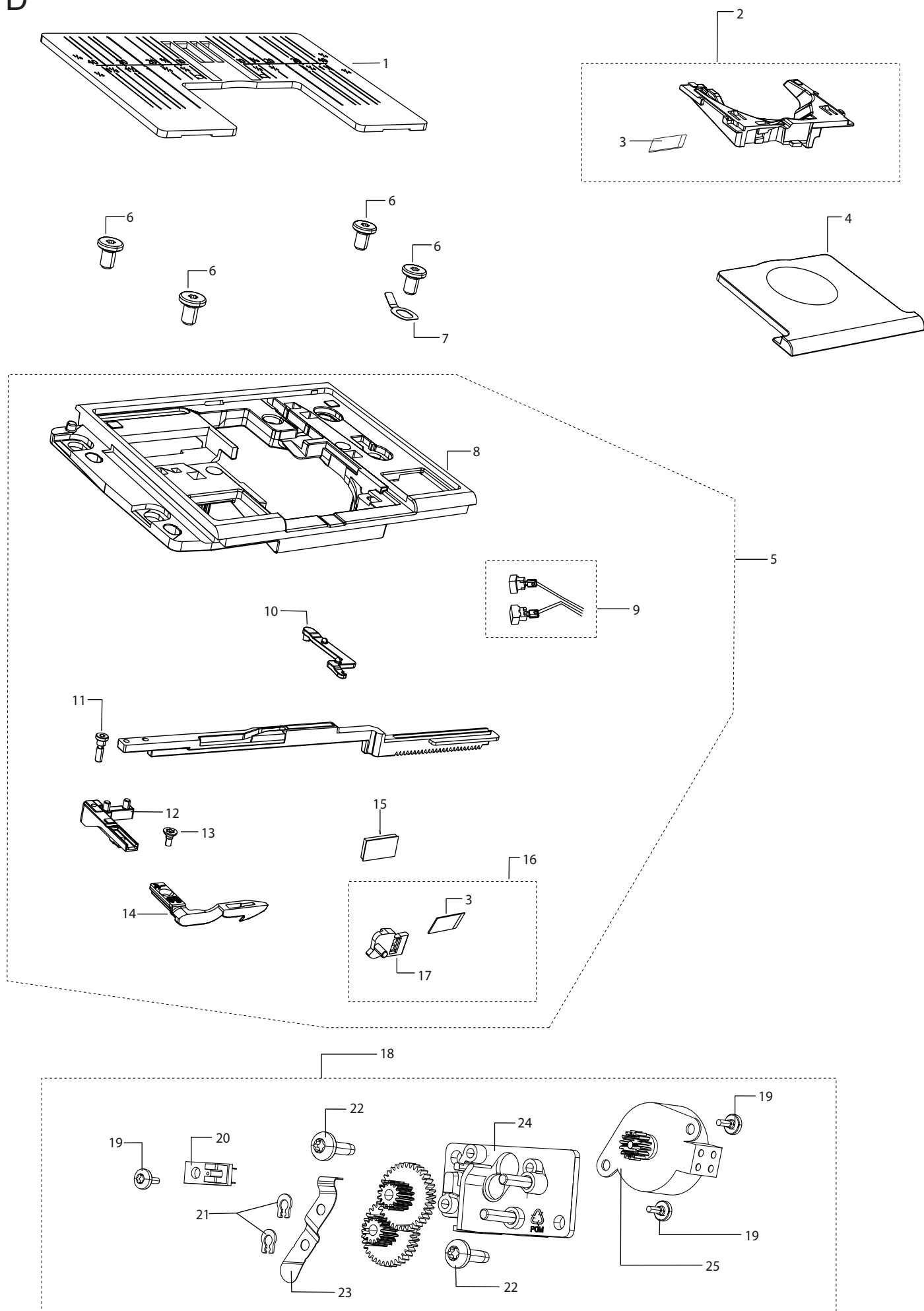
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|----|-----------|----------------------------|
| 1  |           | FERRITE                    |
| 2  | 411966805 | SCREW PT 30*20 FZB TORX    |
| 3  | 413208702 | DISPLAY BRACKET            |
| 4  | 413313701 | GROUNDING PLATE            |
| 5  | 413406101 | DISPLAY                    |
| 6  | 413141801 | CONNECTOR BOARD DISPLAY    |
| 7  | 413150401 | CONTACT SPRING, GROUND     |
| 8  | 411966801 | SCREW PT 30*7,5 FZB TORX   |
| 9  | 413050001 | LOUDSPEAKER BOX CPL.       |
| 10 | 413146401 | CABLE, DISPLAY             |
| 11 | 413313605 | PANEL CPL. RUBY ROYALE     |
| 12 | 413286401 | THREAD GUIDE               |
| 13 | 413024201 | CABLE CLAMP                |
| 14 | 412985502 | HOLDER                     |
| 15 | 412056006 | SCREW TAPTITE M4*12 TORX   |
| 16 | 413024401 | USB BOARD DUAL CPL.        |
| 17 | 413024801 | COVER, USB DUAL            |
| 18 | 412986401 | SENSOR BOARD, ASS.         |
| 19 | 412546913 | CABLE ASSEMBLY (6P)        |
| 20 | 413051856 | CONTROL BOARD RUBY ROYALE  |
| 21 | 413108801 | CABLE, USB                 |
| 22 | 412349703 | CABLE TRANSF-CONTROL BOARD |

C



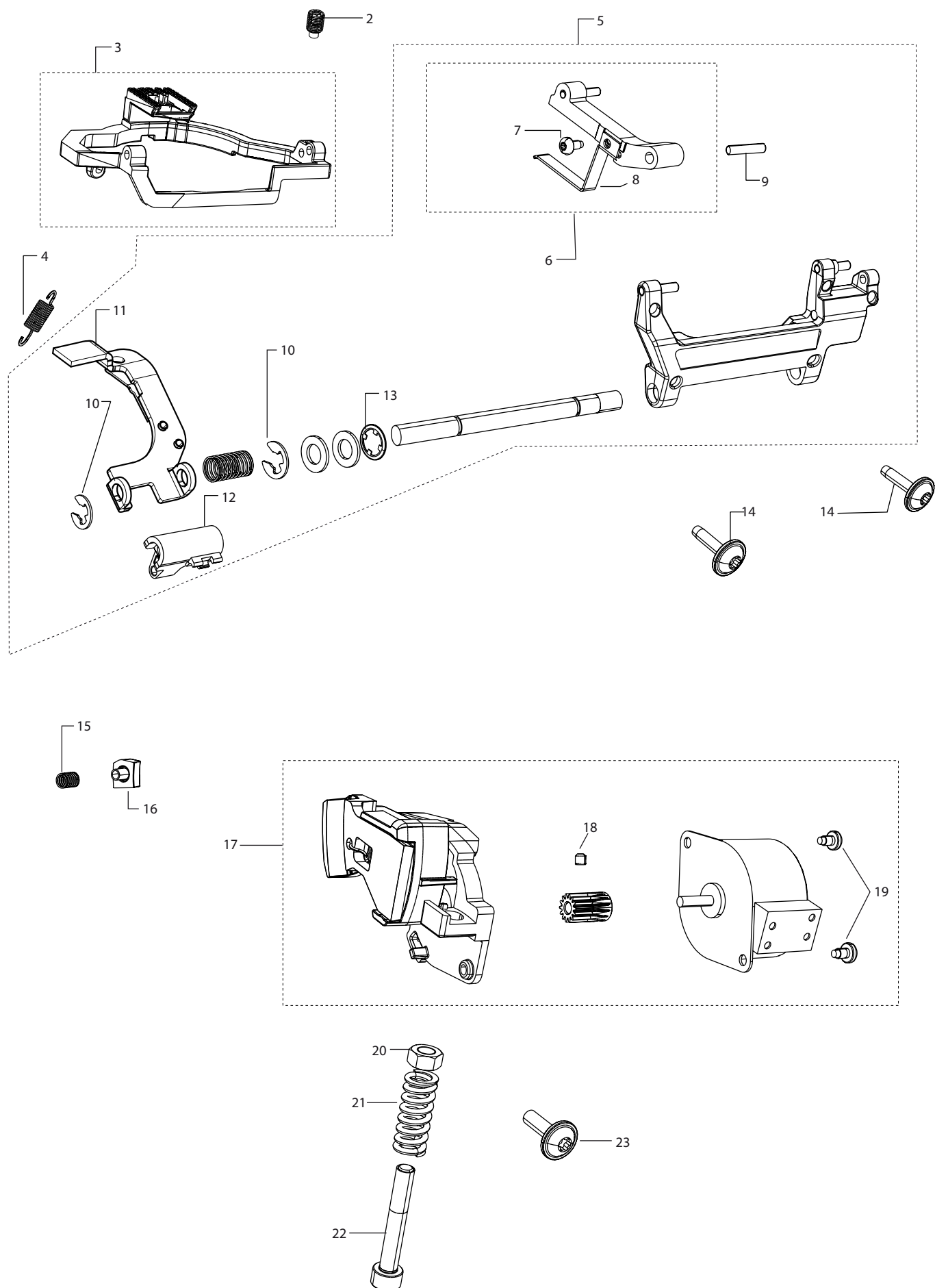
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| 1  | 412954701 | HANDLE                     |
| 2  | 413407001 | LID RUBY ROYALE            |
| 3  | 411966810 | SCREW PT 40*20 FZB TORX    |
| 4  | 411966803 | SCREW PT 30*12 FZB TORX    |
| 5  | 412959101 | BACK, COVER                |
| 6  | 413092602 | CABLE ASS. XY SEW.MACHINE  |
| 7  | 411966812 | SCREW PT 40*40 FZB TORX    |
| 8  | 413018501 | LID XY                     |
| 9  | 413018602 | BASKET XY                  |
| 10 | 413390102 | POWER SUPPLY CPL.          |
| 11 |           | SCREW PT FS 40*35 FZB TORX |
| 12 | 412959202 | BOTTOM COVER               |
| 13 | 412954501 | BOTTOM PLATE               |
| 14 | 412305001 | BASEPLATE RUBBER FOOT      |

D



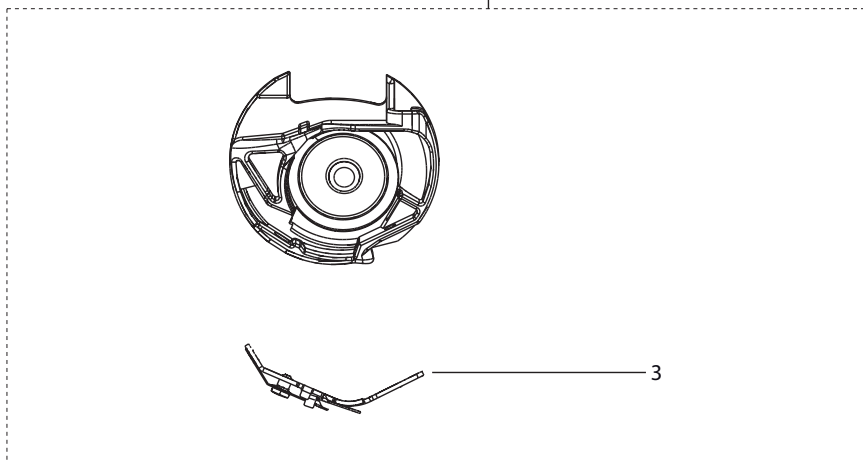
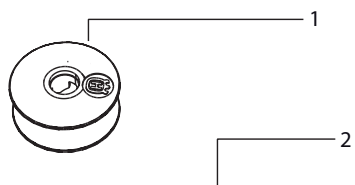
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| 1  | 412964204 | STITCH PLATE HV MM             |
| 2  | 413025601 | BOBBIN CASE HOLDER CPL.        |
| 3  | 412423701 | THREAD CUTTER                  |
| 4  | 412963901 | BOBBIN COVER                   |
| 5  | 412964002 | HOOK COVER CPL. CUT. AND SENS. |
| 6  | 412287903 | SCREW                          |
| 7  | 412997701 | ESD SPRING, STITCH PLATE       |
| 8  | 412964105 | HOOK COVER                     |
| 9  | 413101502 | CABLE ASS.BOBBIN SENSOR        |
| 10 | 413007301 | FETCHER UPPER THREAD           |
| 11 | 413010001 | GUIDE PIN                      |
| 12 | 413072201 | CONNECTING PART, FETCHER       |
| 13 | 412280501 | SCREW, COUNTERSUNK             |
| 14 | 413007101 | FETCHER                        |
| 15 | 413116701 | THREAD BRAKE                   |
| 16 | 413047301 | KNIFE HOLDER CPL.              |
| 17 | 413007701 | KNIFE HOLDER                   |
| 18 | 413007402 | STEPPING MOTOR CPL.            |
| 19 | 411966828 | SCREW PT 30*6 FZB TORX         |
| 20 | 413072501 | CUT SENSOR ASS.                |
| 21 | 735612440 | COMPRESSION RINGS Ø3           |
| 22 | 412056006 | SCREW TAPTITE M4*12 TORX       |
| 23 | 413007601 | GUIDE GEAR RACK                |
| 24 | 413353001 | MOTOR PLATE CPL.               |
| 25 | 413004601 | STEPPING MOTOR                 |

E

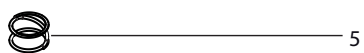
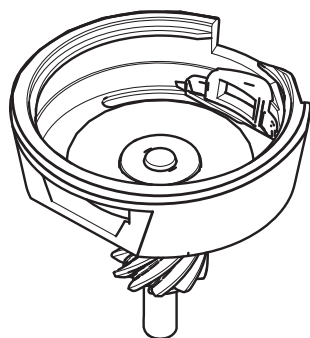


|    |           |                                |
|----|-----------|--------------------------------|
| 2  | 413201201 | ADJUSTMENT SCREW, FEEDER       |
| 3  | 413201302 | FEED DOG CPL.                  |
| 4  | 413006802 | TENSION SPRING, FRAME FEED DOG |
| 5  | 413269014 | CARRIGE FEED CPL.              |
| 6  | 412961601 | LINK, CARRIAGE FEED CPL.       |
| 7  | 412056004 | SCREW TAPTITE M3*6 TORX        |
| 8  | 412961501 | SPRING, FEED                   |
| 9  | 412316023 | INA PIN NRB 4*19,8 0-2UM       |
| 10 | 735310920 | SNAP RING E-5                  |
| 11 | 413200901 | LEVER FEED LIFT CPL.           |
| 12 | 413034201 | INSERT, LEVER FEED LIFT        |
| 13 | 412368001 | LOCK WASHER                    |
| 14 | 413169401 | COLLAR SCREW TT TORX 4*14      |
| 15 | 412961701 | SPRING, SLIDING BLOCK          |
| 16 | 412961801 | BLOCK, GUIDE                   |
| 17 | 412963501 | STEPPING MOTOR UNIT, FEED      |
| 18 | 411968703 | SET SCREW FLAT, M3*3 TORX      |
| 19 | 412056011 | SCREW TAPTITE M3*5 TORX        |
| 20 | 413025401 | NUT M5*0,5                     |
| 21 | 412963601 | SPRING                         |
| 22 | 412963701 | SCREW BALANCE ADJUSTMENT       |
| 23 | 413034402 | COLLAR SCREW M4*10, LEFT HAND  |

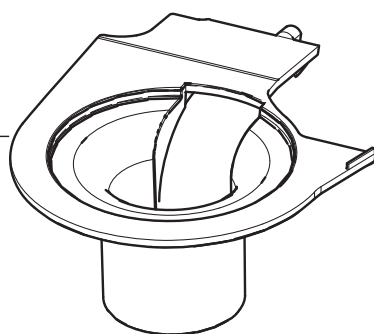
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4

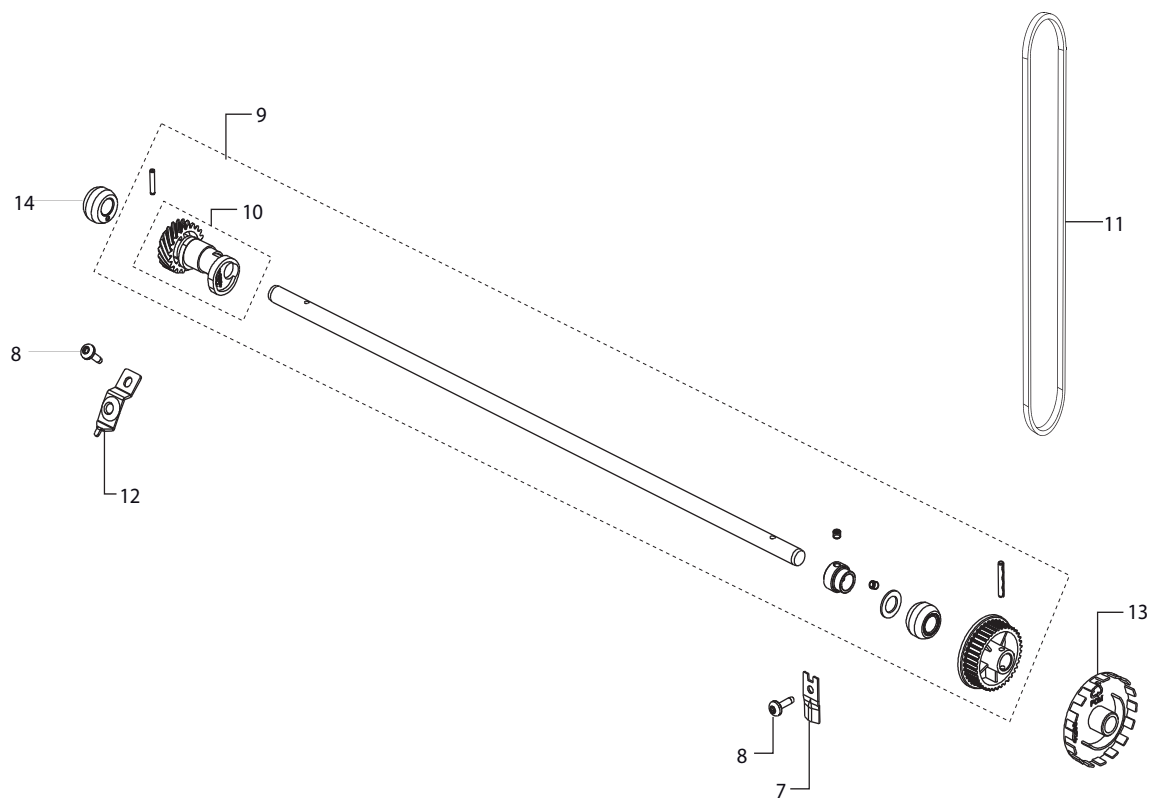
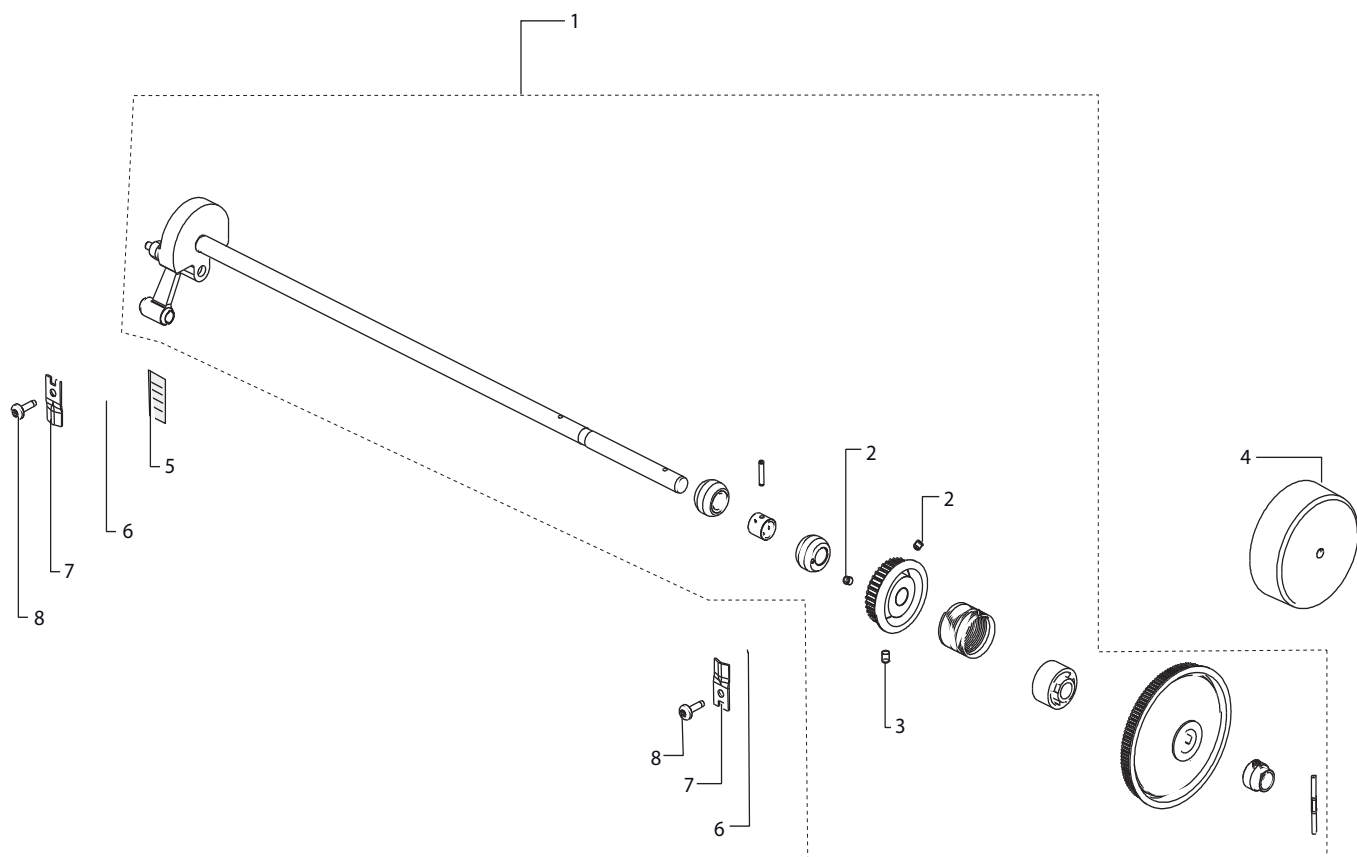


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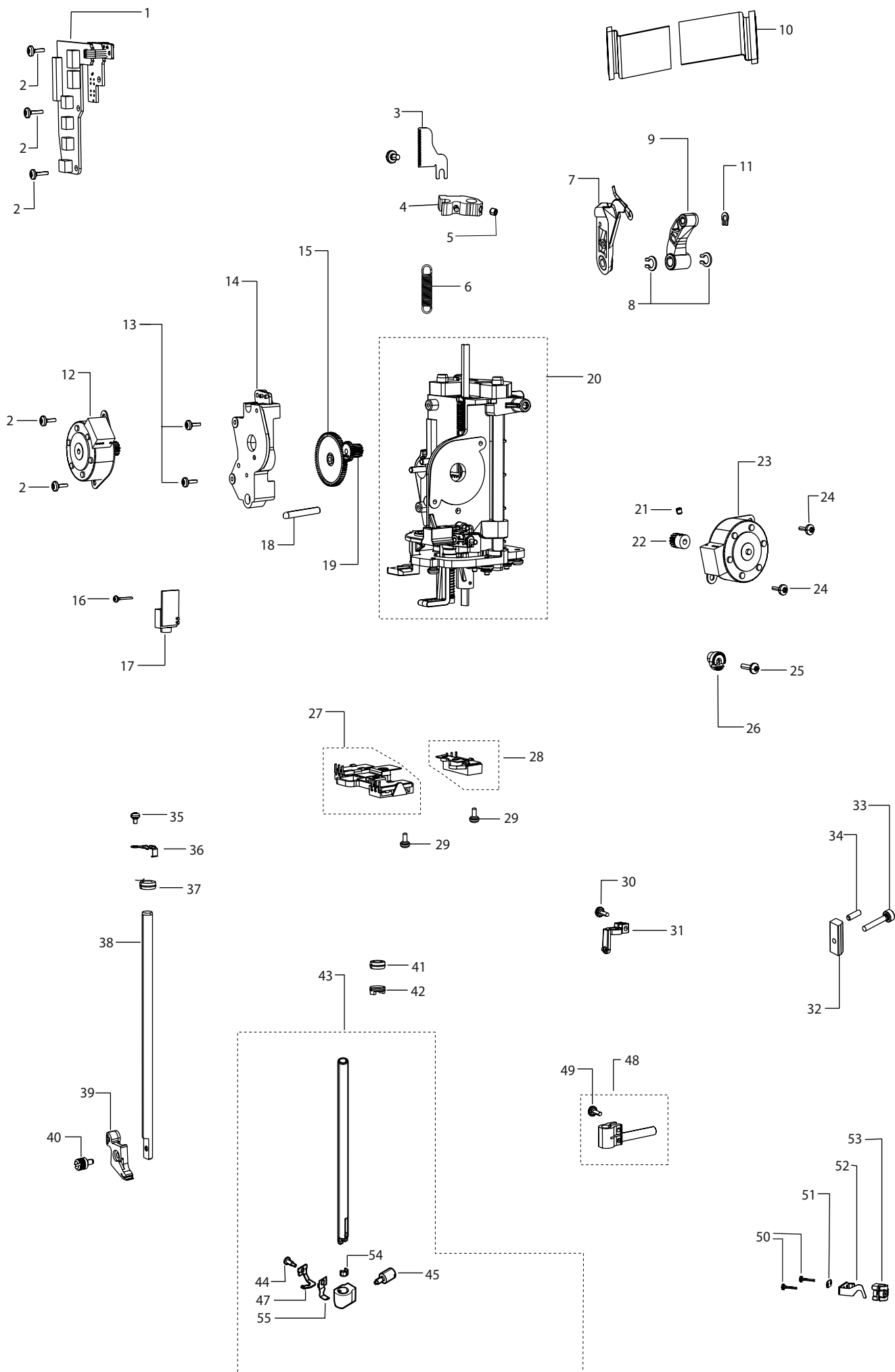
|   |           |                     |
|---|-----------|---------------------|
| 1 | 413182545 | BOBBIN HV, GREEN    |
| 2 | 413058903 | BOBBIN CASE CPL.    |
| 3 | 412471601 | THREAD TENSION CPL. |
| 4 | 68016090  | HOOK CPL WITH SHAFT |
| 5 | 412930101 | SPRING, HOOK        |
| 6 | 412964502 | DUST COVER          |
| 7 | 728528705 | SCREW M4*8          |

G

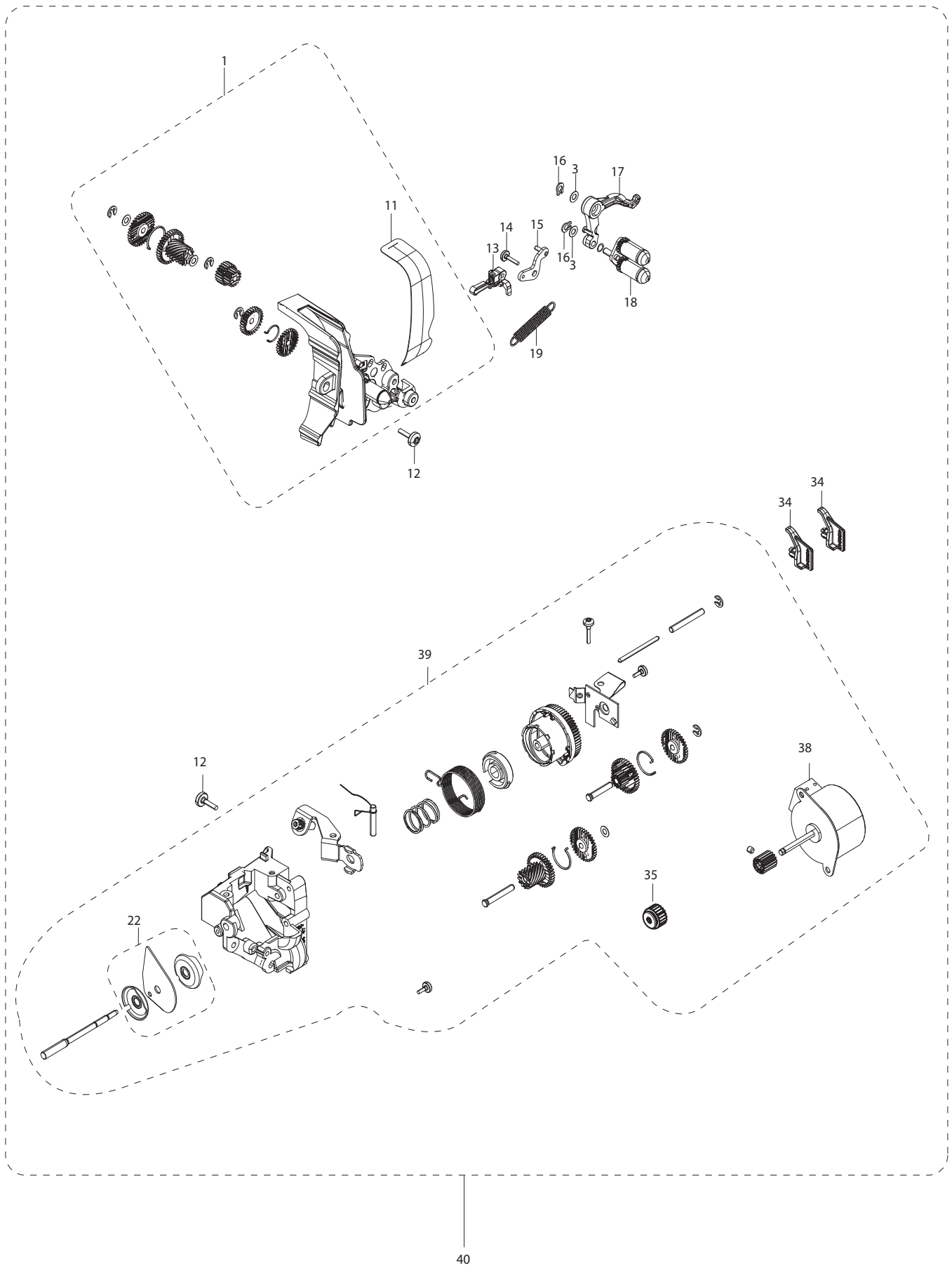


|    |           |                              |
|----|-----------|------------------------------|
| 1  | 412966712 | UPPER SHAFT CPL.             |
| 2  | 411968706 | SET SCREW FLAT, M4*4 TORX    |
| 3  | 411968807 | SET SCREW POINTED M4*6 TORX  |
| 4  | 412954601 | HAND WHEEL                   |
| 5  | 412687601 | GROUND TAPE                  |
| 6  | 412558401 | ABSORBER                     |
| 7  | 412328401 | CLAMP                        |
| 8  | 412056006 | SCREW TAPTITE M4*12 TORX     |
| 9  | 412967905 | LOWER SHAFT CPL. (BOX)       |
| 10 | 412964403 | ECCENTRIC FEED CPL. (BOX)    |
| 11 | 413020301 | COG BELT UPPER-LOWER SHAFT   |
| 12 | 412318101 | CLAMP LOWER SHAFT            |
| 13 | 412968101 | SHIELD, REVOLUTION INDICATOR |
| 14 | 412491601 | BEARING ECC.                 |

H

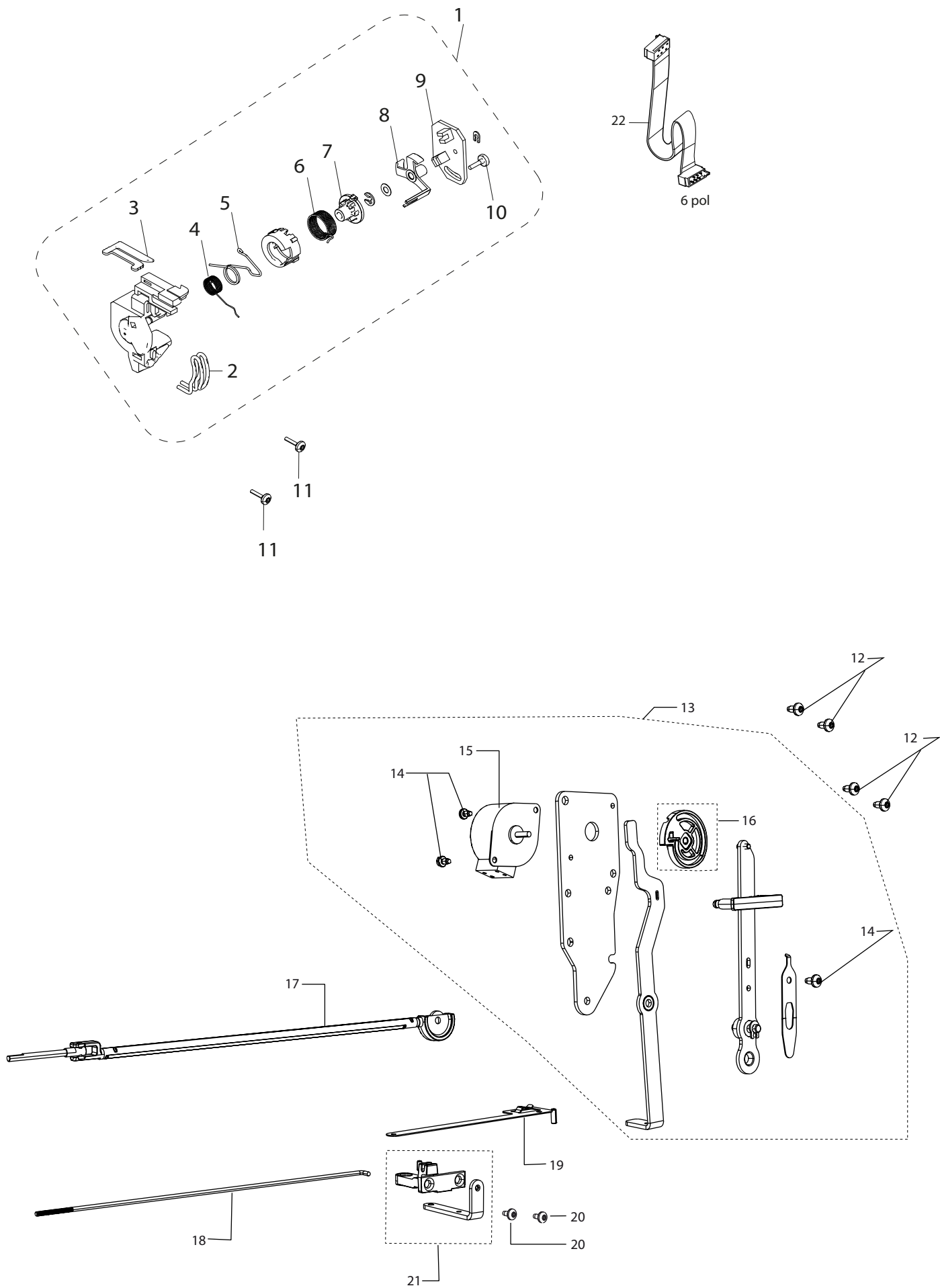


|    |           |                              |
|----|-----------|------------------------------|
| 1  | 413067003 | CONN.BOARD SERVO SENS.       |
| 2  | 411966801 | SCREW PT 30*7,5 FZB TORX     |
| 3  | 412973901 | SHIELD, PRESSERFOOT SERVO    |
| 4  |           | GUIDE, SERVO CPL.            |
| 5  | 411968706 | SET SCREW FLAT, M4*4 TORX    |
| 6  | 413137602 | SPRING, PRESSERFOOT PRESSURE |
| 7  | 413300302 | TAKE UP LEVER CPL. WITH LINK |
| 8  | 735615340 | COMPRESSION RINGS Ø6         |
| 9  | 413047401 | LINK                         |
| 10 | 412546912 | CABLE ASSEMBLY (18P)         |
| 11 | 735613640 | COMPRESSION RINGS Ø4         |
| 12 | 413005901 | STEPMOTOR P-FOOT PRESSURE    |
| 13 | 411966820 | SCREW 30*10 FZB KOMBITORX    |
| 14 | 412974201 | GEARHOUSE, SERVO             |
| 15 | 412974401 | GEARWHEEL, SERVO SEC         |
| 16 | 411966821 | SCREW PT 18*10 FZB TORX      |
| 17 | 413031001 | BUTTONSENS. CONN. ASS.       |
| 18 | 412316010 | INA PIN NRB 3*17,8 0-3UM     |
| 19 | 412974301 | GEARWHEEL SERVO PRIM         |
| 20 | 413244201 | SEWING HEAD CPL.             |
| 21 | 411968703 | SET SCREW FLAT,M3*3 TORX     |
| 22 | 413057201 | GEAR Z-Z                     |
| 23 | 412993901 | STEPPING MOTOR               |
| 24 | 411966828 | SCREW PT 30*6 FZB TORX       |
| 25 | 412211404 | SCREW M3*10 TORX             |
| 26 | 412966501 | CALIBRATION KNOB             |
| 27 | 413137801 | LED HOLDER, LEFT             |
| 28 | 413137701 | LED HOLDER, RIGHT            |
| 29 | 412211402 | SCREW M3*6 TORX              |
| 30 | 413019001 | SCREW K 30*8 PT WN 1452 S    |
| 31 | 412993502 | STROKE LIMITER               |
| 32 | 412966601 | WEDGE                        |
| 33 | 725522805 | SCREW M3*16 INSEX            |
| 34 | 728522205 | SOCKET SET SCREW FLAT POINT  |
| 35 | 412211401 | SCREW M3*4 TORX              |
| 36 | 413060301 | CLIPS, GABLE LOWER           |
| 37 | 412500601 | BEARING                      |
| 38 | 412285403 | PRESSER BAR AVANTI           |
| 39 | 412616145 | HOLDER, PRESSERFOOT          |
| 40 | 412409701 | SCREW PRESSERSHAFT           |
| 41 | 412501501 | BEARING 10/6,35-4            |
| 42 | 412504701 | CLAMP RING                   |
| 43 | 68003680  | NEEDLE BAR CPL HV.           |
| 44 | 68002284  | SCREW THREAD LEADER          |
| 45 | 413373001 | SCREW NEEDLE HOLDER HV       |
| 47 | 68008796  | THREAD GUIDE                 |
| 48 | 412993605 | CROSS HEAD CPL.              |
| 49 |           | SCREW FS M3*10 FZB TORX      |
| 50 | 411966825 | SCREW PT 16*8 FZB TORX       |
| 51 | 412876701 | WASHER, NEEDLE THREADER      |
| 52 | 413238402 | NEEDLE THREADER              |
| 53 | 413053601 | HOLDER, NEEDLE THREADER      |
| 54 | 68016246  | CLAMPING PIECE               |
| 55 | 413304201 | THREAD LOCK, NEEDLE HOLDER   |



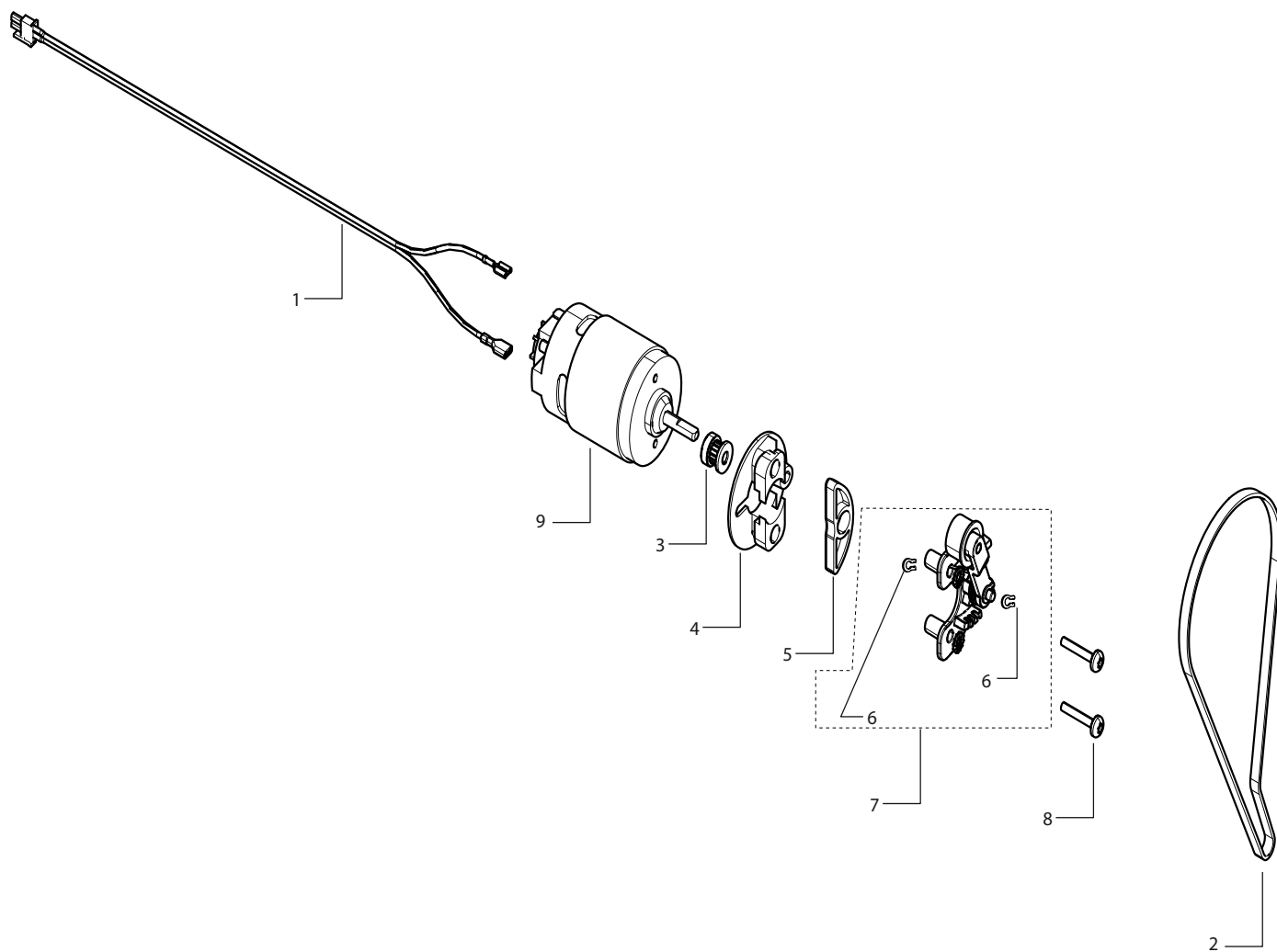
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| 1  | 413232202 | SHEILD TAKE UP LEVER         |
| 11 | 413218502 | SEALING, TAKE UP LEVER       |
| 12 | 412056006 | SCREW M4*12 TORX             |
| 13 | 68008185  | GEAR SHIFT BAR CPL           |
| 14 | 411966820 | SCREW 30*10FZB KOMBITORX     |
| 15 | 413263901 | BRACKET CPL.                 |
| 16 | 735612440 | COMPRESSION RINGS 3          |
| 17 | 413055301 | LEVER                        |
| 18 | 412743001 | ROCKER ASS.                  |
| 19 | 413055501 | DRAW SPRING                  |
| 22 | 413106402 | THREAD DISK KIT              |
| 34 | 413024201 | CABLE CLAMP                  |
| 35 | 413264502 | GEAR ROLLER CLUTCH CPL.      |
| 38 | 413221001 | STEPPING MOTOR               |
| 39 | 413112107 | THREAD TENSION SUB ASSEMBLY  |
| 40 | 68008178  | THREAD TENSION ASSEMBLY CPL. |

J



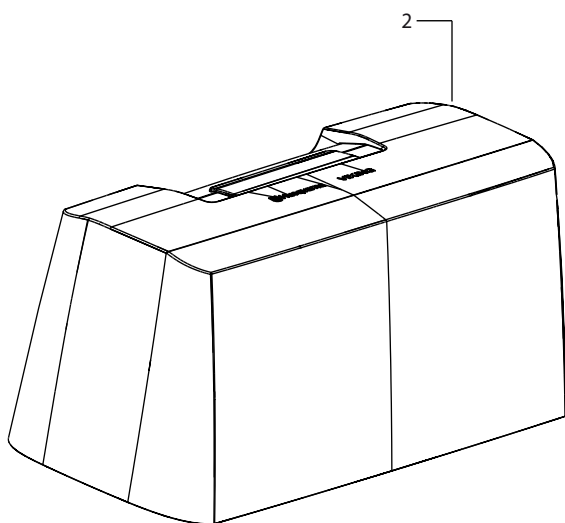
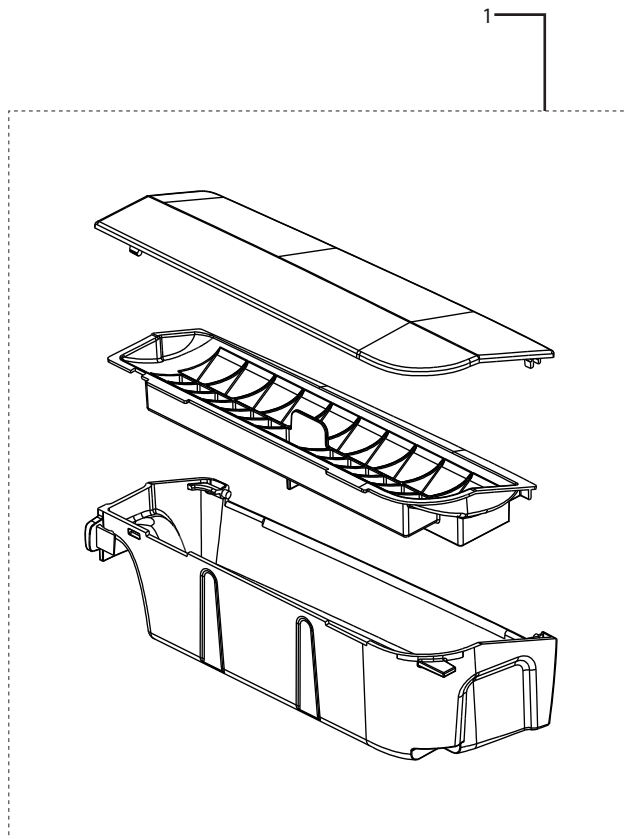
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| 1  | 413176502 | THREAD SENSOR ASSEMBLY        |
| 2  | 413176701 | THREAD GUIDE, LOWER           |
| 3  | 413178001 | THREAD GUIDE, UPPER           |
| 4  | 413177101 | CHECK SPRING 1                |
| 5  | 413177301 | SAFETY SPRING                 |
| 6  | 413177201 | CHECK SPRING 2                |
| 7  | 413177001 | ADJUSTING SLEEVE, INNER PART  |
| 8  | 413177401 | SENSOR THREAD TAKE UP DEVICE  |
| 9  | 413202101 | THREAD SENSOR ASSEMBLY        |
| 10 | 411966801 | SCREW PT 30*7.5 FZB TORX      |
| 11 | 411966820 | SCREW PT 30*10 FZB TORX       |
| 12 | 412056006 | SCREW TAPTITE M4*12 TORX      |
| 13 | 413060001 | SIDE FEED, FEED DOG DROP CPL. |
| 14 | 412056004 | SCREW TAPTITE M3*6 TORX       |
| 15 | 412997902 | STEPPING MOTOR,SIDE FEED      |
| 16 | 413060101 | CAM WHEEL CPL.                |
| 17 | 413033701 | PULL ROD,SIDE FEED CPL.       |
| 18 | 413034101 | PULL WIRE, FEED DOG DROP      |
| 19 | 413033401 | TRANSM LINKAGE, FEED DOG DROP |
| 20 | 411967212 | SCREW TAPTITE FS M4*12 TORX   |
| 21 | 413034501 | LINKAGE UNIT, FEED DROP       |
| 22 | 412546923 | CABLE ASSEMBLY (6P)           |

K

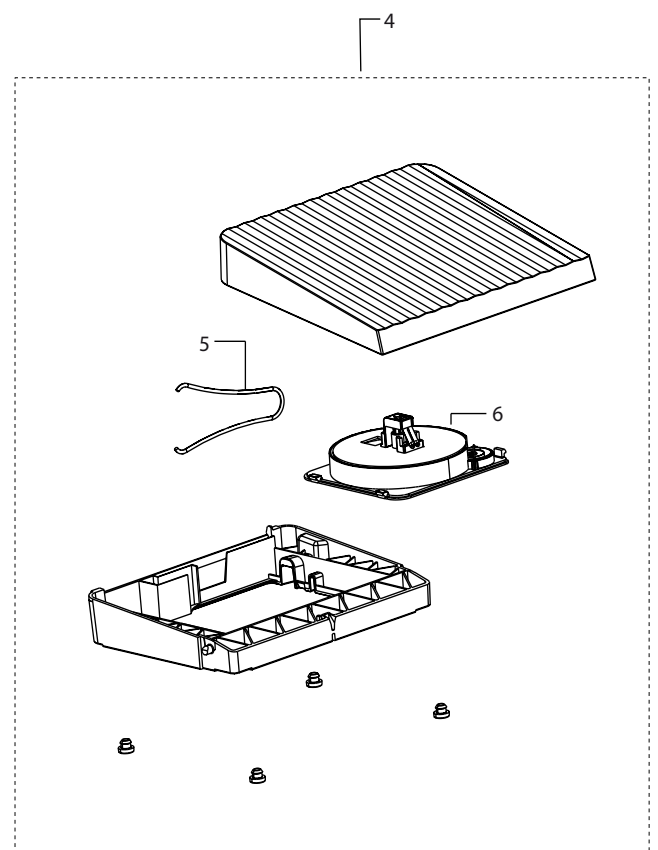
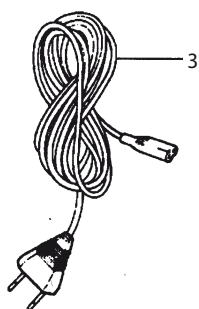


|   |               |                                 |
|---|---------------|---------------------------------|
| 1 | 413056901     | CABLE MAIN MOTOR                |
| 2 | 413020201     | COG BELT MOTOR                  |
| 3 | 412353302     | DRIVING WHEEL MOTOR 350,400,500 |
| 4 | 412999902     | RUBBER DAMPER, MOTOR            |
| 5 | 413317201     | SPACER BLOCK MOTOR              |
| 6 | 735613640     | COMPRESSION RINGS Ø4            |
| 7 | 412971902     | BELT STRETCHER CPL.             |
| 8 | 412211415     | SCREW M4*20 TORX                |
| 9 | 9233011191000 | ENGINE DOMEL                    |

L



POWERCORD



|   |           |                                 |
|---|-----------|---------------------------------|
| 1 | 412983901 | ACCESSORIES BOX CPL.            |
| 2 | 413018703 | HARD COVER CPL.                 |
| 3 | 412157801 | NET CABLE 220V                  |
|   | 412157903 | NET CABLE 120V                  |
|   | 412158002 | NET CABLE GB                    |
|   |           | NET CABLE AU                    |
| 4 | 412991404 | FOOT CONTROL CPL. WHITE W. WIND |
| 5 | 412159801 | SPRING                          |
| 6 | 412493002 | CONTROL UNIT WITH WINDER        |



2



3



4



5



6



7



8



9



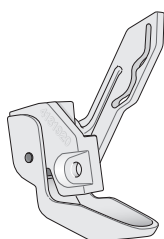
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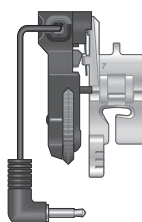
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12



13



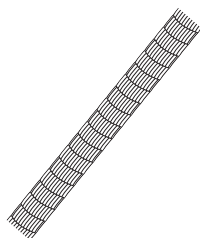
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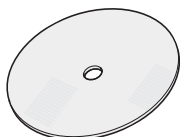
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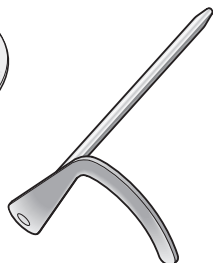
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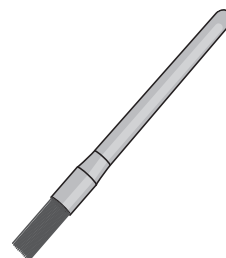
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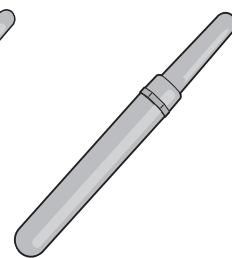
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19



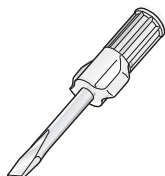
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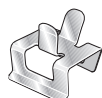
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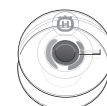
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24



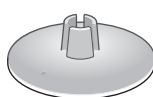
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26



28



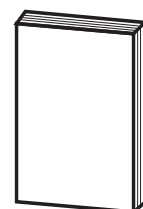
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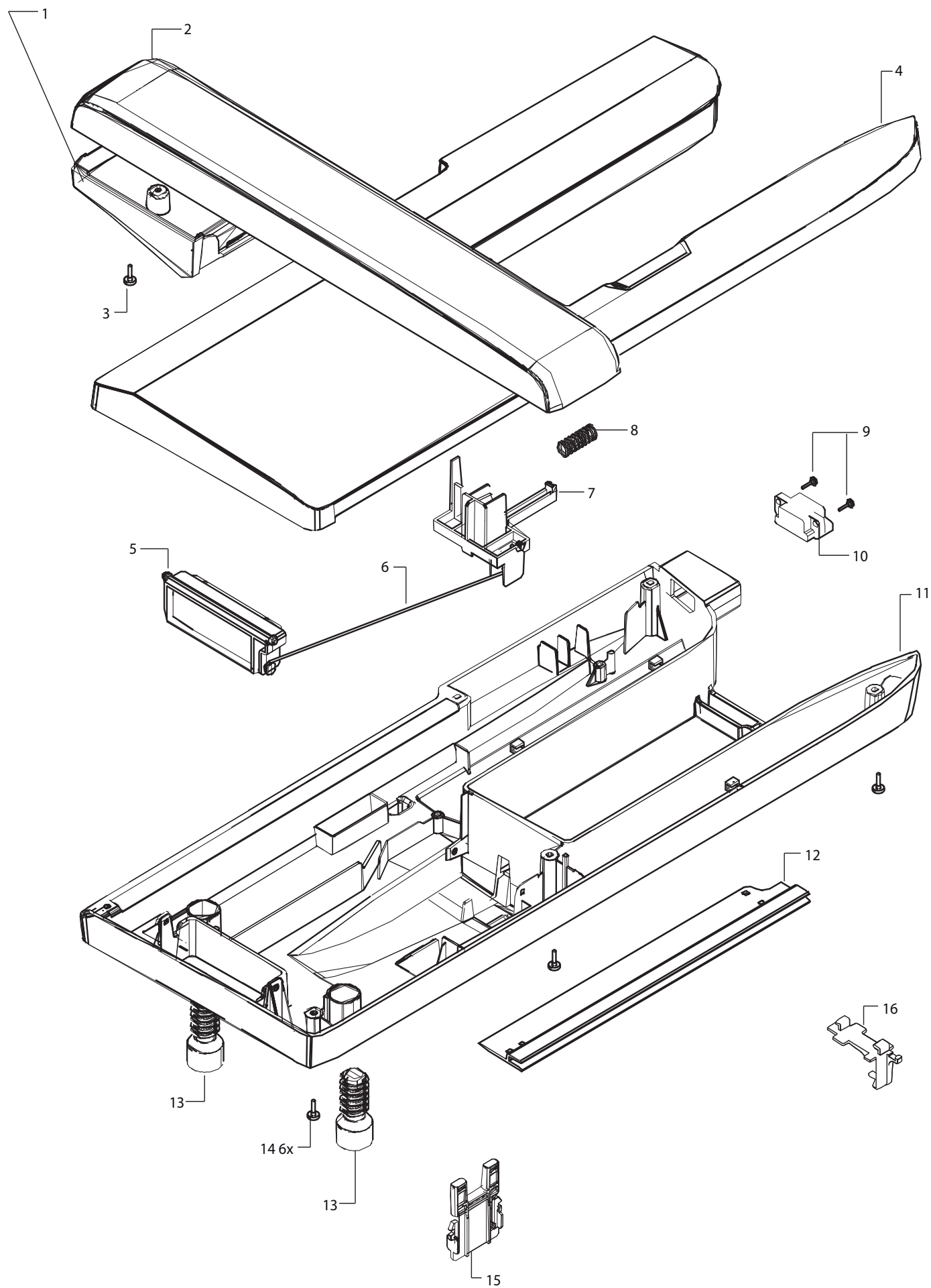
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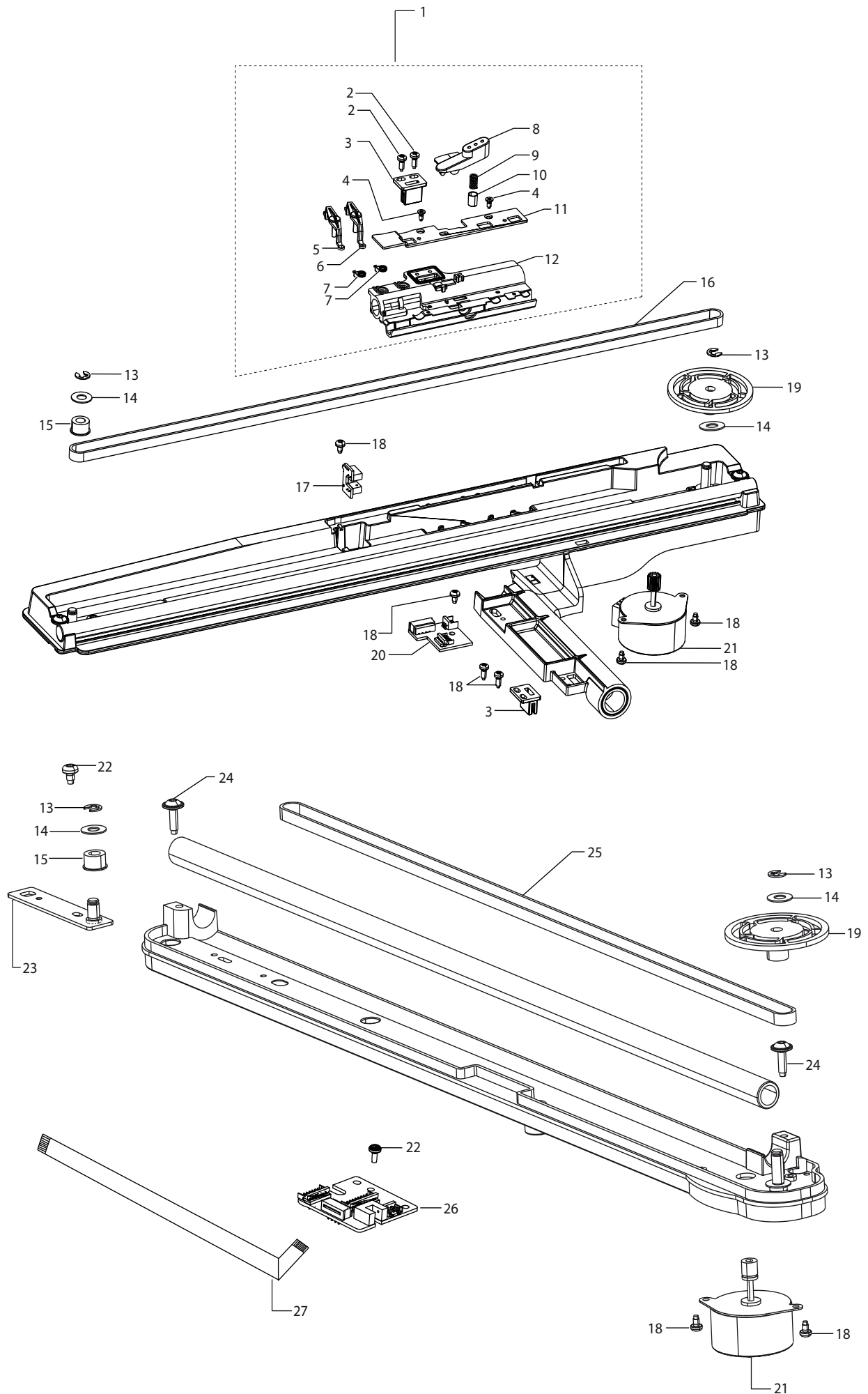
32

|    |           |                                 |
|----|-----------|---------------------------------|
| 1  | 413021624 | STANDARD ACCESSORIES CPL.       |
| 2  | 412764001 | PRESSER FOOT A, 7MM             |
| 3  | 413113646 | PRESSER FOOT B CPL.             |
| 4  | 412785345 | BUTTONHOLE PRESSERFOOT C        |
| 5  | 412380445 | BLIND HEM FOOT D                |
| 6  | 412801545 | ZIPPER PRESSER FOOT             |
| 7  | 412796145 | SMOOTH GLIDE FOOT H             |
| 8  | 412380645 | EDGING PRESSER FOOT J           |
| 9  | 920455096 | 1/4" PIECING FOOT               |
| 10 | 412849801 | EMBROIDERY FOOT R CPL.          |
| 11 | 412795201 | PRESSERFOOT SIDE MOTION         |
| 12 | 412827401 | GLIDE SOLE, BUTTONHOLE FOOT     |
| 13 | 413192001 | Q-FOOT CPL.                     |
| 14 | 412815102 | BUTTONHOLE SENSOR FOOT CPL.     |
| 15 | 412601945 | DECOR. STITCH PRESSER FOOT CPL. |
| 16 | 412693414 | STYLUS DARK RUBY RED            |
| 17 | 412397701 | THREAD NET 15*100               |
| 18 | 412610701 | FELT PAD                        |
| 19 | 412601901 | GUIDE                           |
| 20 | 413190401 | BRUSH                           |
| 21 | 401539901 | SEAM RIPPER                     |
| 22 | 413095709 | USB MEMORY 1G                   |
| 23 | 412381501 | SCREW DRIVER                    |
| 24 | 413105601 | CLEARANCE PLATE                 |
| 25 | 413070203 | SET OF CLIPS                    |
| 26 | 413182501 | BOBBINS                         |
| 28 | 413051603 | SPOOL HOLDER 45MM               |
| 29 | 413051602 | SPOOL HOLDER 35MM               |
| 30 | 413051601 | SPOOL HOLDER 22MM               |
| 31 | 620098796 | NEEDLES                         |

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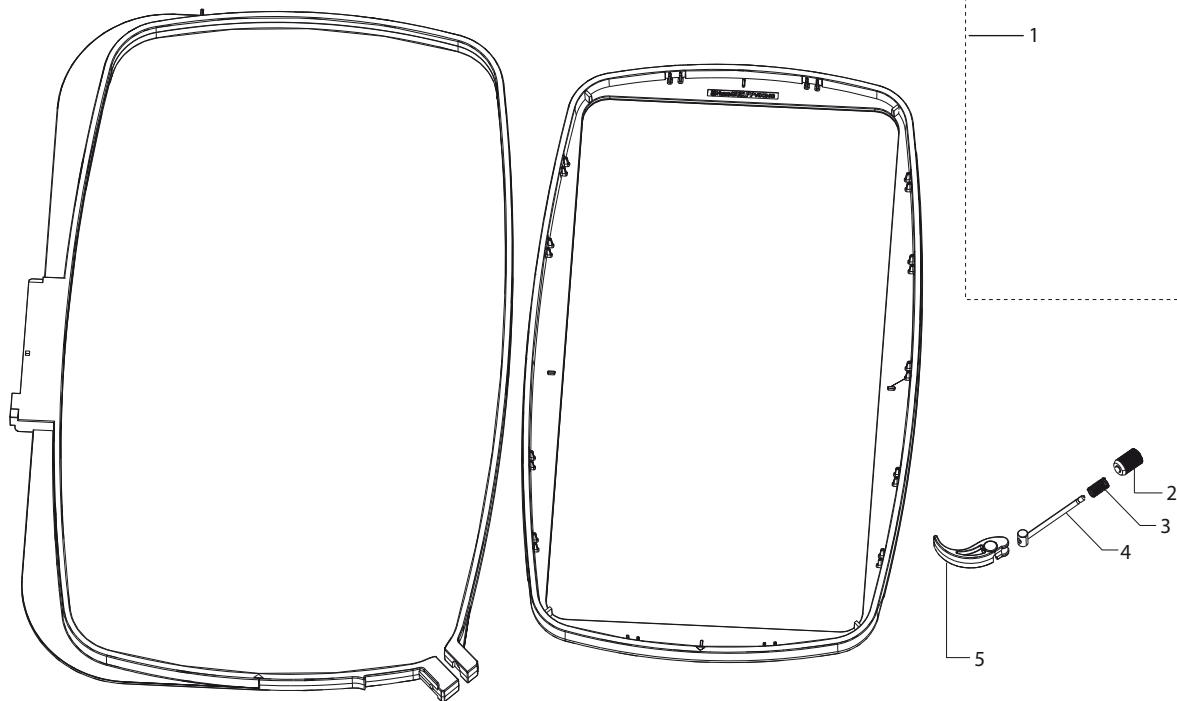


|    |           |                                |
|----|-----------|--------------------------------|
| 1  | 413120401 | MOTOR COVER Y-ARM,Y=360        |
| 2  | 413120301 | COVER,Y-ARM,Y=360              |
| 3  | 412056005 | SCREW TAPTITE M4*10 TORX       |
| 4  | 413161001 | TOP COVER XY-UNIT X=200        |
| 5  | 413027701 | HANDLE LATCH                   |
| 6  | 413027803 | CONNECTING ROD, LATCH HV X=200 |
| 7  | 413027601 | LATCH                          |
| 8  | 412721401 | SPRING, LATCH P08-E            |
| 9  | 411966820 | SCREW 30*10 FZB KOMBITORX      |
| 10 | 413028801 | CABLING,XY-UNIT CPL.           |
| 11 | 413160901 | BOTTOM COVER,XY-UNIT X=200     |
| 12 | 413161101 | GUIDE,XY-UNIT X=200            |
| 13 | 413028502 | FOOT,XY-UNIT CPL.              |
| 14 | 412056006 | SCREW TAPTITE M4*12 TORX       |
| 15 | 413030101 | TRANSPORT LOCKING DEVICE       |
| 16 | 413119802 | SUPPORT ARM, Y-ARM             |

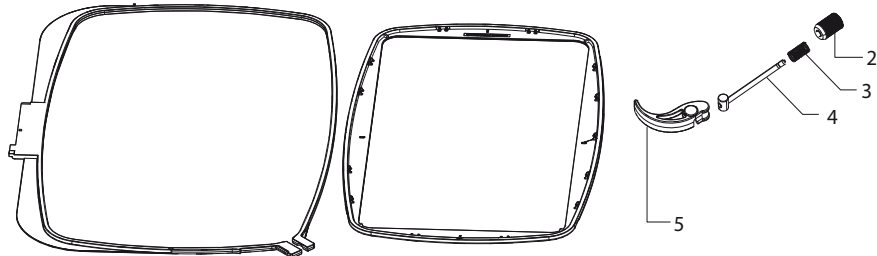


|    |           |                                 |
|----|-----------|---------------------------------|
| 1  | 68006061  | Y-SLED CPL                      |
| 2  | 411966801 | SCREW PT 30*7,5 FZB TORX        |
| 3  | 412525301 | HOLDER BELT                     |
| 4  | 411967306 | SCREW PT FS 25*6 OXSV TORX      |
| 5  | 68006008  | HOOP INDICATOR BLACK            |
| 6  | 68006006  | HOOP INDICATOR GREY             |
| 7  | 412555701 | SPRING                          |
| 8  | 413030201 | LOCKING ARM,Y-SLED              |
| 9  | 412526601 | SPRING                          |
| 10 | 412590003 | SLEEVE                          |
| 11 | 413026901 | PANEL Y-SLED, CPL.              |
| 12 | 413026801 | Y-SLED                          |
| 13 | 735310820 | LOCK WASHER 4                   |
| 14 | 412384301 | WASHER 6/13*0,6                 |
| 15 | 412384202 | COG WHEEL                       |
| 16 | 413027201 | SYNCHRONOUS BELT XY-UNIT        |
| 17 | 413029601 | BOARD, HOOP DETECTION CPL.      |
| 18 | 412056004 | SCREW TAPTITE M3*6 TORX         |
| 19 | 412524601 | GEAR WHEEL                      |
| 20 | 413029301 | BOARD,Y-ARM CPL.                |
| 21 | 413029901 | STEPPER MOTOR,XY-UNIT CPL.      |
| 22 | 412056005 | SCREW TAPTITE M4*10 TORX        |
| 23 | 412524901 | PLATE,BELT TENSION CPL.         |
| 24 | 412281904 | SCREW FLANGE M4*10 TAPTITE TORX |
| 25 | 412526702 | Y-BELT                          |
| 26 | 413029003 | BOARD, XY-UNIT CPL. 360*200     |
| 27 | 412388107 | FLEX CABLE                      |
| 28 | 413026301 | Y-FRAME CPL. (360)              |
| 29 |           | X-FRAME CPL. (200)              |

360x200



120x120



|   |           |                              |
|---|-----------|------------------------------|
| 1 | 412944501 | EMBROIDERY FRAME CPL.360*200 |
| 2 | 412996501 | NUT. EMBR. FRAME             |
| 3 | 412620701 | SPRING, EMBROIDERY HOOP      |
| 4 | 412956204 | SCREW CPL. HOOP              |
| 5 | 412984701 | LOCKING HANDLE EMBR. HOOP    |
| 6 | 412968201 | EMBROIDERY FRAME CPL.120*115 |